



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW7839-2G
Job Sheet R191432



Part No: RBW7839-2G

Job Qty: 2 pcs

Part Name: IGB & Tail Rotor Gear Box Oil Draining Hose



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/28/19

Job Tracking No: ECN19-583

Due Date: 3/8/19

Created By: Linda Lacelle

Type: Rework

Description:

Note: DWG RBW7839-2G Rev 5 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1 <i>Add sleeve per ECN19-583</i>	2 pcs	3/8/19		0.00	0.33	Small Fab - 1		
							Small Fab - 2		<i>M.L.L.</i>
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	3/8/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	2 pcs	3/8/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S157847



Part: RBW7839-2G

Job No: R191432

Serial No/Batch: S157847

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 02/28/19

DAS
40
9-89

DAS
28
9-89

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - FG	2 pcs	3/8/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	MAR 13 2019
					QC 21 - SA - 53	9-89
Part Op 100 - Small Fab 0 1-Assemble, pick, bag and tag Install a 1.0" long, 0.38" OD, 0.25" ID piece of Stainless Steel into one Descriptions: end of the Kuri-Tech Hose until flush. Attach the modified end of the Kuri-Tech Hose to the Coupling before placing tool into packaging (if applicable). 110 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
71-100 RBW7839-2G	IGB & Tail Rotor Gear Box Oil Draining Hose	2 pcs (1 ea)	100-Small Fab - 1			
M304TR0.375W.065	304 Round Tube .375 X .065W	.1660 ft (.083 ea)	100-Small Fab - 1	5145223		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	M304TR0.375W.065	0	56	0		
	RBW7839-2G	2	2	0		
Part Specifications						
Specifications could not be found.						

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	19.02.27	Job No.:	RB18-AGUSTA	ADR Yes/No:	N	ADR Date:		ECN #:	19- 583
Product No.:	DART TOOLING AGUSTA			Created By:	VM	Approved By:	WH		
Product Name:	IGB & TGB OIL DRAIN TOOL			Checked By:	met				

Reason for Change:
PACKAGING NOT CLEAR, SLEEVE ADDED

Documents Released:

RBW7839-2G REV H

IF APPLICABLE: **NCR:** _____ **PAR:** _____ **CAR:** _____ **CIR:** _____ **URF:** 19-583

PAPERWORK UPDATE ☐ **PARTS MUST COMPLY** ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10		N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MD		met 19.02.28
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MD		met 19.02.28
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MD		met 19.02.28
17	Update / Verify Authorized Release Certificate Database	Y	MD		met 19.02.28
18	Create / Update Change Record Form / Item Card Database	Y	MD		
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

STOCK MUST BE RE-WORK PER REV H
RELEASE RBW7839-2G REV H DRAWING
PLACE DRAWING RBW7839-2G REV 5 IN SUPERCEED FOLDER

2 sfa
1- 8083027
1- 5147776

ECN Verified & Complete: _____ Date: _____